

Garant

**Carbide boring bar E.. SGLPR 95°, for indexable inserts GPCT, right-hand,
Overhang / insert size: 85/06mm**


Order data

Order number	268732 85/06
GTIN	4045197545855
Item class	21V

Technical description

Minimum pre-drill $\varnothing D_{\min}$	13.54 mm
Centre offset L_3	8.15 mm
Pack of insert screws	269028 11
suitable indexable insert	GCCT 06020.
ISO code toolholder	E10K SGLCR/L06
Insert size	6 mm
Overall length L	125 mm
Clamping height L_2	9.5 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	10 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	8xD
Tool material	Carbide
Through-coolant	yes
Application	Internal longitudinal turning

Type of product	Boring Bar
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Accessories

Set of insert screws Type 11	269028 11
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659957 200
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX7	674248 TX7